

10-12% NA55H

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ARTI ENDÜSTRİYEL GIDA SAN VE TİC AŞ Cevizli mah. Tugayyolu Cad. No:20B/44 Ofisim İstanbul Plazaları Maltepe,İstanbul Turkey Tel +90 216 969 21 14 Fax +90 216 969 21 15 arti@artiend.com www.artiend.com

#### **General Information**

		Comment
Product Description	Fat-reduced cocoa powder	DIR.2000/36/EC
Process	Non Alkalised	
Country of Origin	The Netherlands	

#### **Process Description Cocoa Powder**

Cocoa powder is obtained by hydraulic pressing of cocoa mass whereby cocoa butter is separated from the cocoa cake, after which the cocoa cake is pulverized into a fine free flowing cocoa powder. Cocoa mass is produced from cocoa beans, which are deshelled and broken into cocoa nibs (the kernels). These kernels are alkalized (except for the natural cocoa powder), roasted and ground into a fine cocoa mass.

#### Sensoric Description

		Comment
Appearance	Fine powder, free flowing	
Colour	Light brown	
Taste	Typical, no off flavours	
Odour	Typical, no off flavours	

### **Additives**

	Description
Alkali Agents Content*	Not Applicable
Alkali Agents	Not Applicable
Function	Not Applicable

<sup>\*</sup> Expressed as K2CO3 on Fat Free Dry Matter

# Chemical and Physical Parameters

		Min	AVG	Max	UOM	Method	Comment
Cocoa Butter Content	-	10		12	%	ICA 37*	
Moisture Content	-			5	%	ICA 1, 1950**	
рН	in 10% solution	5.2	5.6	6	pH units	ICA 15*	
Ash Content	on Fat Free Dry Matter			7.5	%	ICA 16*	

		Min	AVG	Max	UOM	Method	Comment
Fineness, 75µm	Wet Sieve Residue	99.5			%	ICA 11, 1970**	
Shell Content	on Alkali Free Nibs			1.75	%	AOAC 970.23	

# Microbiological Analysis

		Min	AVG	Max	UOM	Method	Comment
Total Aerobic Plate Count	-			5000	CFU/g	ICA 39, 1990 no. 2*	
Yeasts	-			50	CFU/g	ICA 39, 1990 no. 7*	
Moulds	-			50	CFU/g	ICA 39, 1990 no. 7*	
Mesophilic Spores	-			5000	CFU/g	ICA 39, 1990 no. 3*	10min. 80°C; 3days at 30°C

		Value	UOM	Method	Comment
Enterobacteriaceae	-	Absent		Internal Method BAC04	in 1g

<sup>\*\*</sup> on Total Matter



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		Value	UOM	Method	Comment
E-Coli	-	Absent		Internal Method BAC04	in 1g
Salmonella	-	Absent		ISO-6579/PCR/ICA39**	in 750g
Lipase Activity	-	Negative			
Protease Activity	-	Negative			

## **Supplementary to the Method**

General: methods may differ at affiliates

- st : equivalent to referred method
- \*\*: internal method based on referred method

## **Nutritional Values**

Nutritional values	Nutritional values							
Nutrient	Value	UOM						
kJ	1320	kJ/100g						
kCal	317	kCal/100g						
Fat	10.5	%						
Saturated Fat	6.4	%						
Mono Unsaturated Fat	3.7	%						
Poly Unsaturated Fat	0.4	%						
Total Carbohydrates *	11.2	%						
Total Carbohydrates US regulations *	54.5	%						
Sugars	1	%						
Added Sugar	0	%						
Starch	10.2	%						
Insoluble Dietary Fiber	31.7	%						
Soluble Dietary Fiber	4.7	%						
Protein	23.8	%						
Salt ** (= 2,5x Na)	0.08	%						
Organic Acids	3.5	%						
Theobromine	2.3	%						
Caffeine	0.2	%						
Moisture	4.5	%						
Ash	6.7	%						
K (Potassium)	2050	mg/100g						
Na (Sodium)	30	mg/100g						
Ca (Calcium)	180	mg/100g						
Mg (Magnesium)	600	mg/100g						
Fe (Iron)	40	mg/100g						
Cu (Copper)	5	mg/100g						
Zn (Zinc)	8	mg/100g						
CI (Chloride)	0	mg/100g						
P (Phosphorus)	760	mg/100g						
Vitamin A (Retinol)	0	mg/100g						
Vitamin B1 (Thiamin)	0.5	mg/100g						
Vitamin B2 (Riboflavin)	0.3	mg/100g						
Vitamin B3 (Niacin)	7.3	mg/100g						
Vitamin B5 (Pantothenic Acid)	1	mg/100g						
Vitamin B6 (Pyridoxine)	0.1	mg/100g						
Vitamin C (Ascorbic Acid)	0	mg/100g						
Vitamin D (Cholecalciferol)	0	mg/100g						
Vitamin E (Tocopherol)	2.2	mg/100g						
Cholesterol	0	mg/100g						



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#### **Trans Fatty Acids**

Trans Fatty Acids: < 0.5 g/100g fat

#### **Comments on Nutritional data**

The above nutritional values are all indicative data. The values originate from analytical results. The expressed analytical data comprise relevant nutritional components only. Therefor the sum does not equal 100%.

- \* Total Carbohydrates is the sum of Sugars, Polyols and Starch, as defined in Annex I of Regulation EC N° 1169/2011.

  Total Carbohydrates US Regulation is calculated as: 100 (protein + fat + moisture + ash), as defined in 21 CFR 101.9
- \*\* The salt content is exclusively due to the presence of naturally occurring sodium.

#### Packaging and Storage Information/Recommendations

	Description	UOM	Comment
Shelf Life	36	month(s)	at below storage conditions
Relative Humidity	max 50	%	-
Storage Temperature	10 - 25	°C	-
Transport Temperature	Ambient, recommended below 25°C	°C	-

#### **Labeling Information**

The product labeling (if applicable) contains following standard information:

#### Label:

- type
- lot number
- production date
- best before date

#### Bag / Carton:

- net weight
- name of manufacturer
- country of origin

#### **Explanation product coding**

The lot number is made up of eight/nine digits and is composed as follows:

L(L) xx xx x xx L(L) = location code x(x) YY xx x xx YY = year codex(x) xx WW x xx WW = week code

x(x) xx xx M xx M = machine/product code

x(x) xx xx x SS SS = production sequence of product/machine in one specific week

Year code

This is a consecutive number, indicating the production year, eg. 08 for 2008.

#### Week code

This code is the number of the week according to the standard week numbering.

## **Dietary Information**

### Suitable for

	Suitable for	Certified	Comment
Kosher	Yes	Yes	Orthodox Union
Vegetarian	Yes	No	



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	Suitable for	Certified	Comment
Halal	Yes	Yes	Halal Food Council of Europe
Vegans	Yes	No	
Coeliacs	Yes	No	EG 41/2009

## **Allergens**

Α	=	Used	as	inc	red	ient	in	recipe
_	_	OSCU	us	1110	i Cu	CIIC	111	CCIPC

- B = Present in cocoa powder production areas
- C = Unintended presence during processing

	Α	В	С	Comment
Beef				
Carrot				
Celery				
Chicken				
Cocoa	✓	✓		
Coriander				
Corn (Maize)				
Egg				
Fish				
Glutamate				
Gluten				
Lactose				
Legumes/pulses (other)				
Lupin				
Milk protein				
Mollusc				
Mustard				
Nut oils				
Nuts				
Peanut oil				
Peanuts				
Pork				
Rye				
Sesame				
Sesame oil				
Shellfish/Crustaceans				
Soy				
Sulfites (E220-228)				Naturally occuring, < 10 ppm
Wheat				

### **Comments on Allergens**

All Allergens should read: including derivatives.

The allergens listed above are in accordance with EU regulation 1169/2011 as amended.

#### **Comments**

- U.O.M. = Unit of Measurement
- N.D. = Not detectable
- If fields are left empty, the parameter is not applicable or no specification can be given.
- All specifications guaranteed at time of loading.



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- The microbiological values are not obtained by any means of radiation, nor any sort of gas treatment.
- This specification is confirmed to also cover product of this type delivered under UTZ or Fairtrade mass balance

This specification is valid till two years from printed date and supersedes all previous specifications of the same product.

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# Approved by:

Wout Clicteur

Cocoa and Chocolate FSQR Director Europe